

IUPUI

SCHOOL OF ENGINEERING  
AND TECHNOLOGY

A PURDUE UNIVERSITY SCHOOL  
Indianapolis



Purveyors of  
Space Solar Power

# Overcoming the GEO WPT Show-Stopper

presented by

**Sawyer** Powell (sophomore) and **Penghui** Heng (senior)

to the Judges of the  
International Space Solar Power Student Competition  
International Astronautical Conference 2019

# Introduction

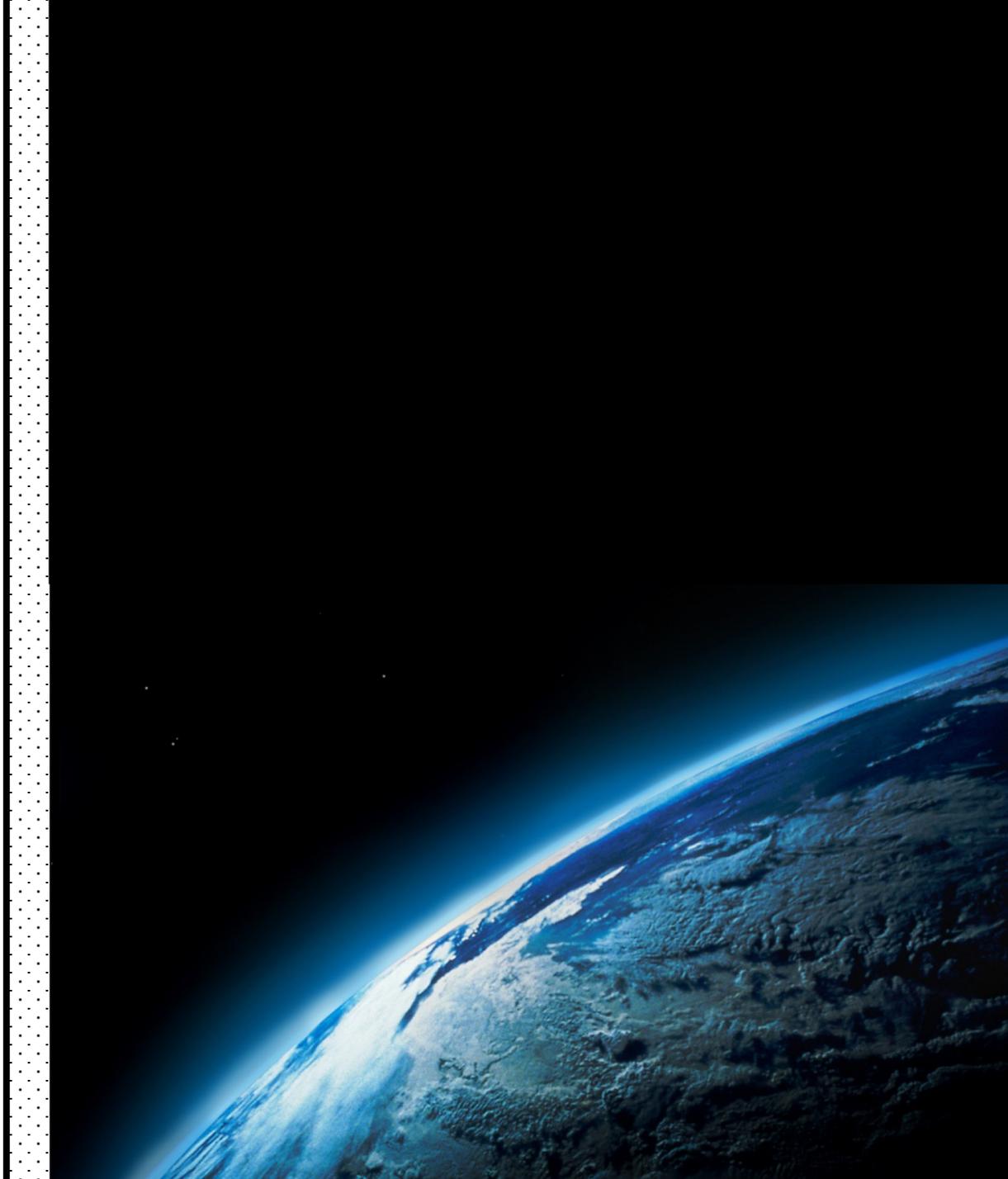
## *Areas of Focus:*

1. Spacetenna Design – modular tile/sandwich
2. Spacetenna Maintenance (detect/repair faults)
3. Spacetenna Flatness (needed for pencil beam)

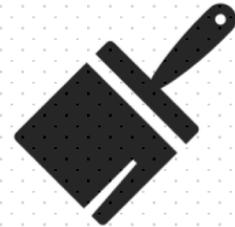
## *Primary Goal:*

- Side Lobe Levels below **-82 dB**
- Needed for Comms:
  - Bluetooth
  - IEEE 802.11
  - IEEE 802.15.4
  - First responder radios

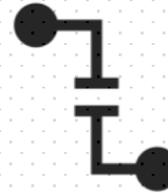
per McSpadden, IEEE Wireless Power Transfer Conference 2015



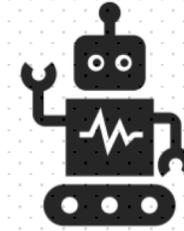
Design



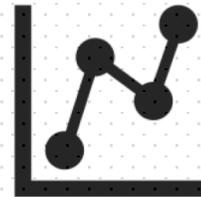
Module  
Connection



Control  
Methods



Module  
Availability



Error  
Detection



FMEA



# SSL Breakthrough

Hexagonal  
perimeter

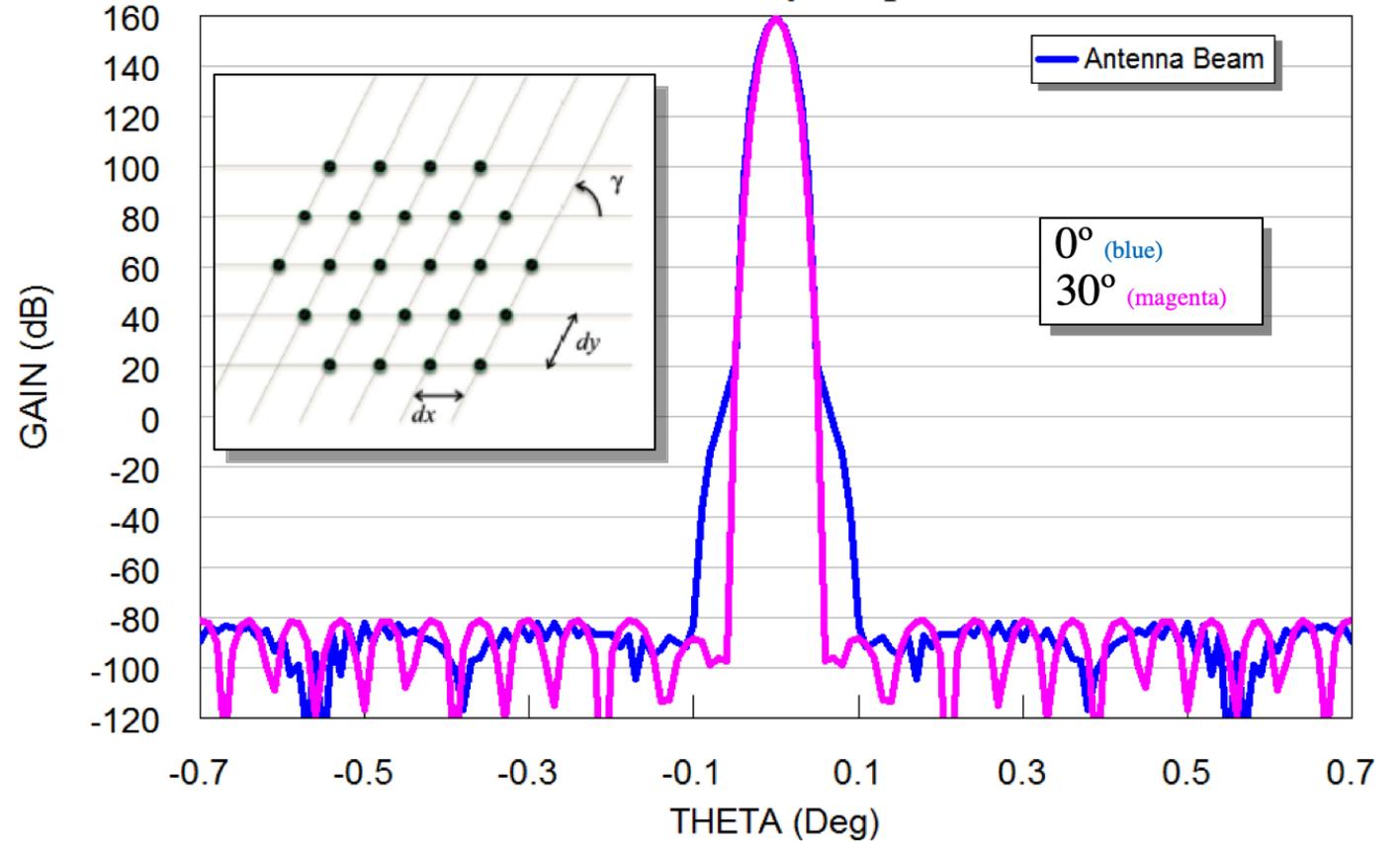


Symmetry  
every  $60^\circ$

Many  
Components



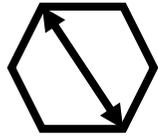
### Phased Array Response



# Side Lobe Level vs Element Error Fraction

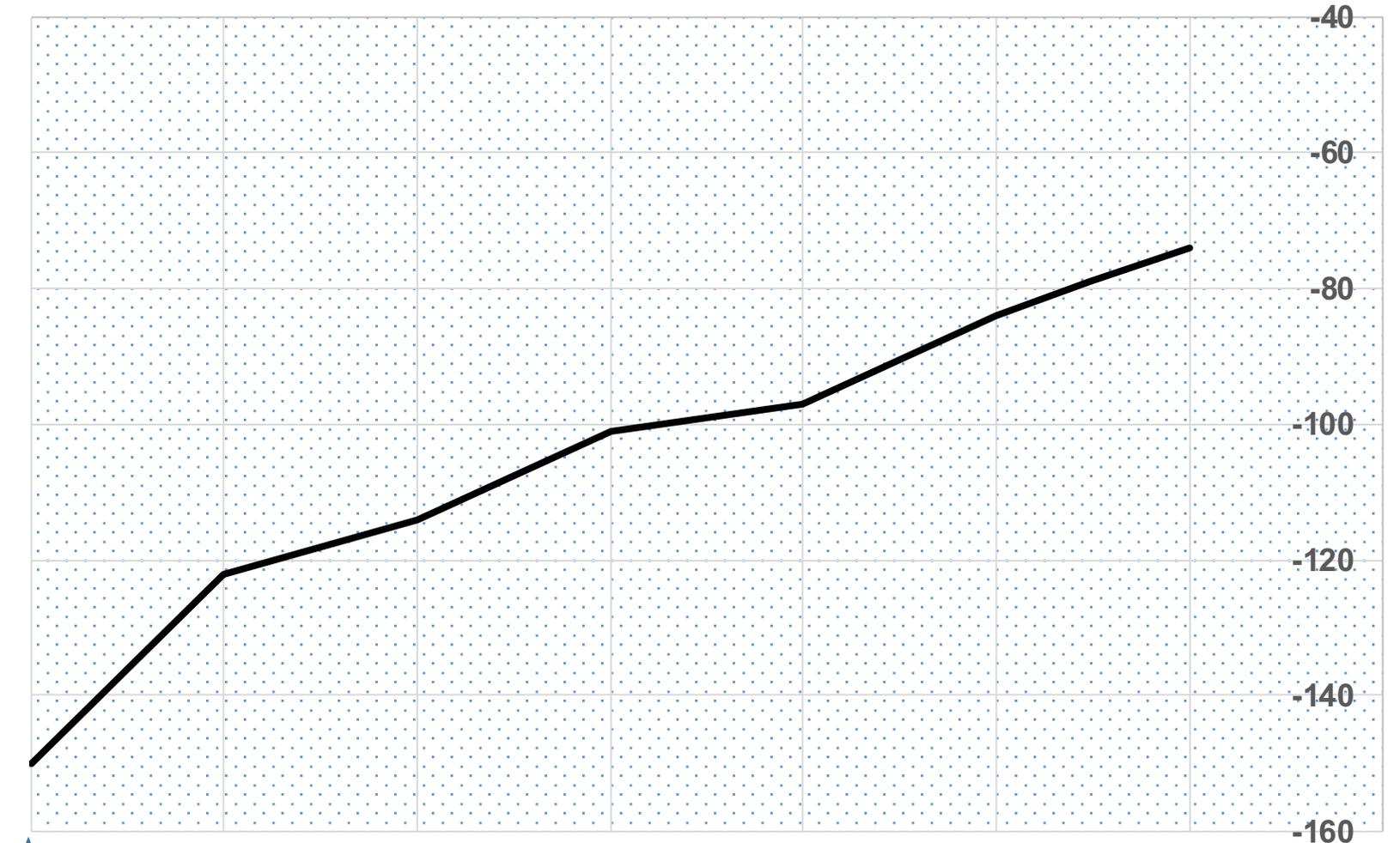
0.000001 0.00001 0.0001 0.001 0.01 0.1 1

950m diameter  
spaceteenna



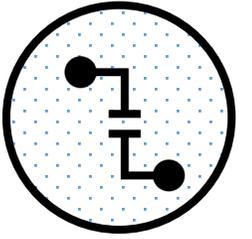
Randomized  
failures

AWS VSS  
Tool



\* All errors at this level or lower are -240 dB

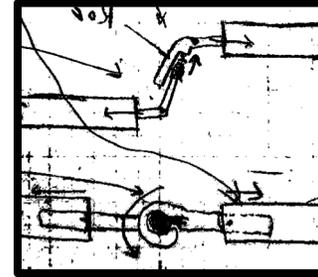
# Module Connection



Railroad Coupling



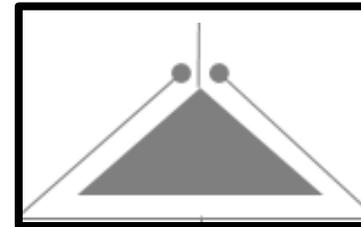
Mechanical hand



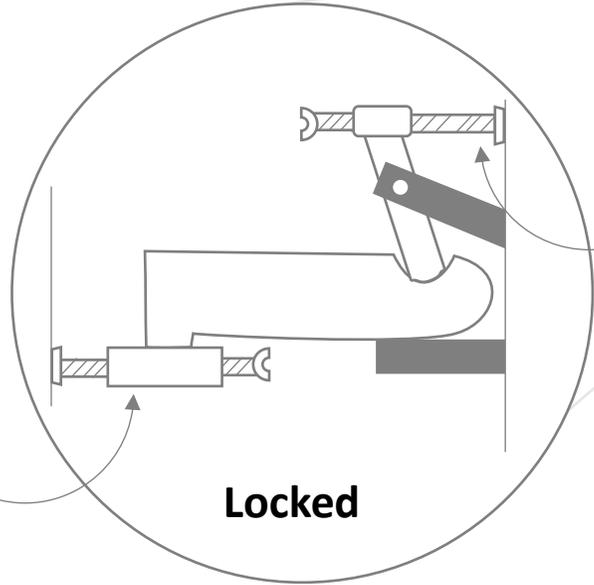
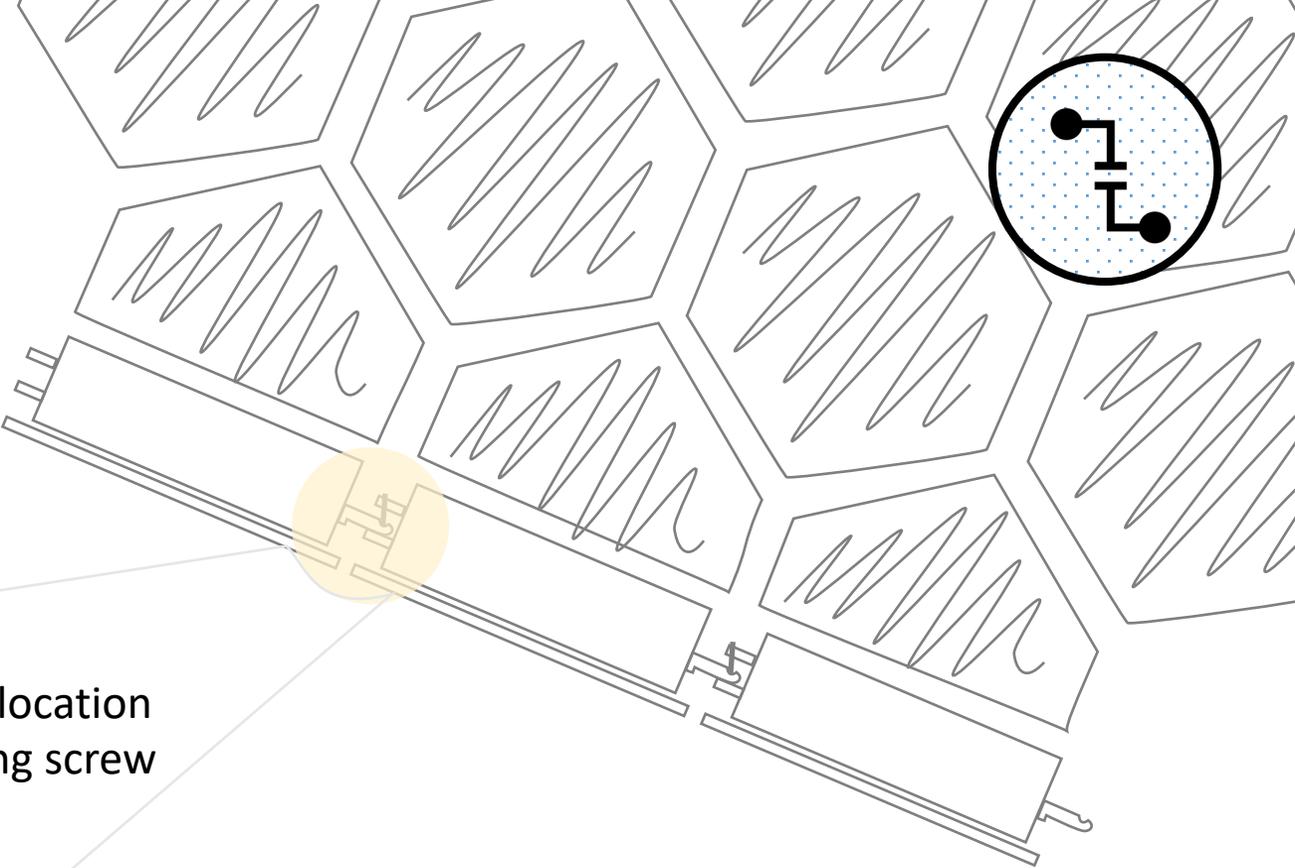
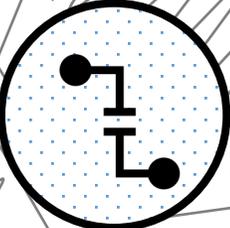
Flying tab



Binder clip



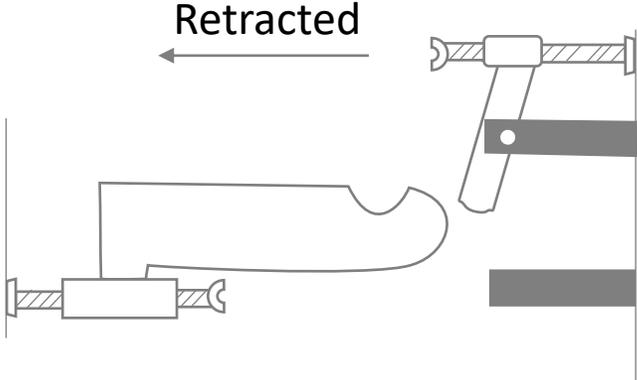
# Railroad Inspired Coupling Design



Fixed location rotating screw

Fixed location rotating screw

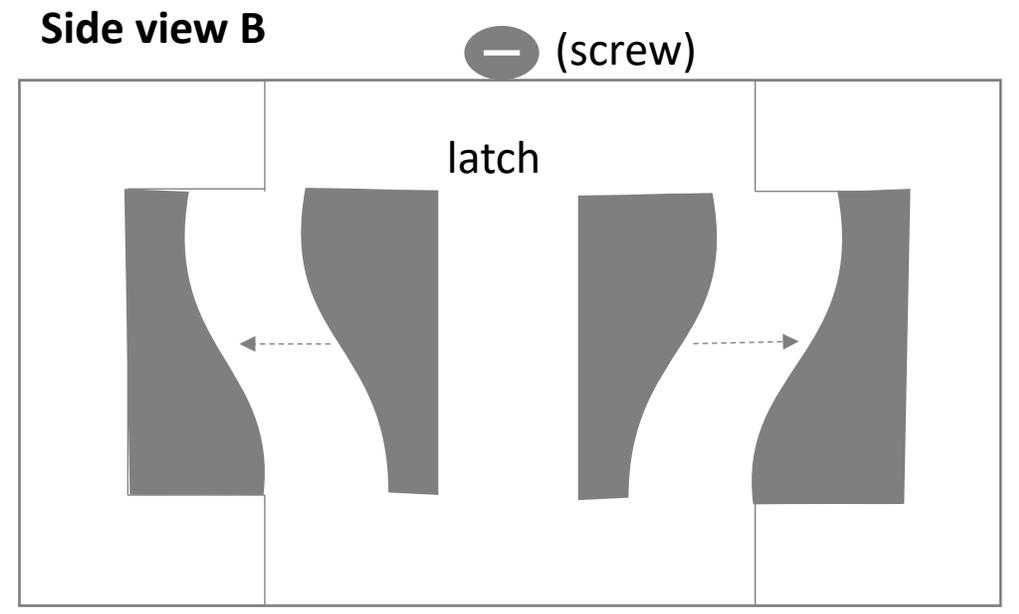
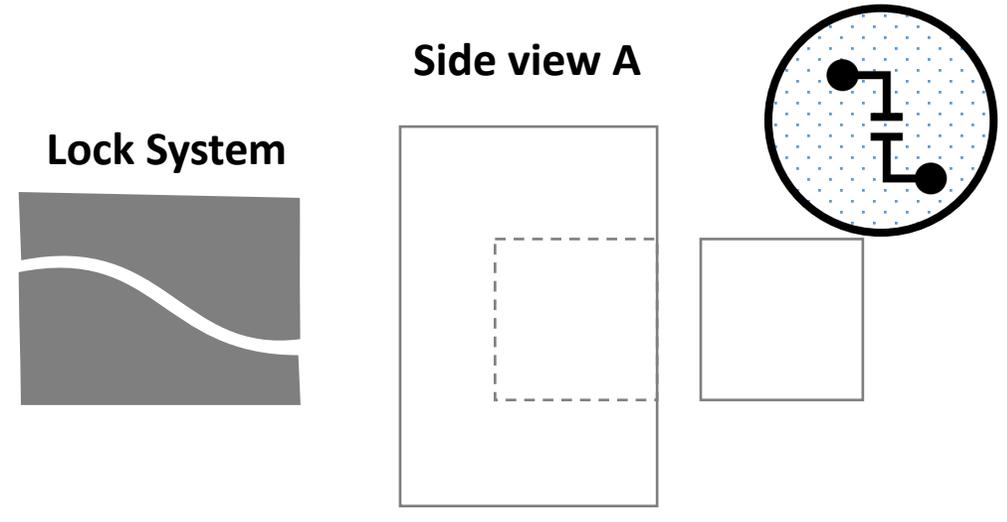
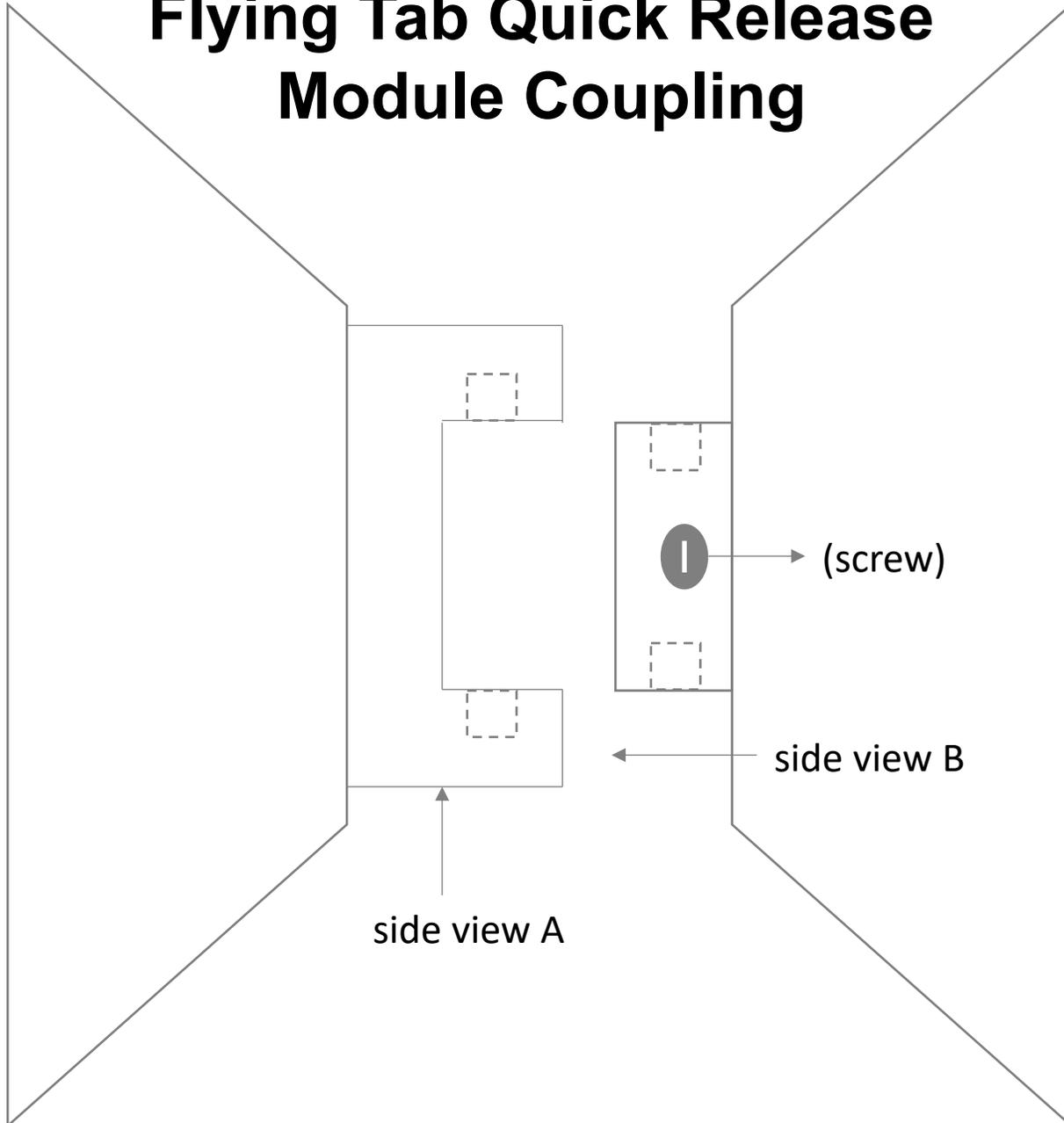
**Locked**



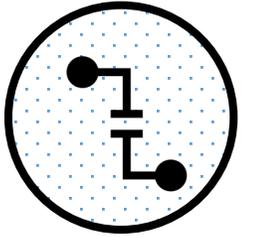
Retracted

**Unlocked**

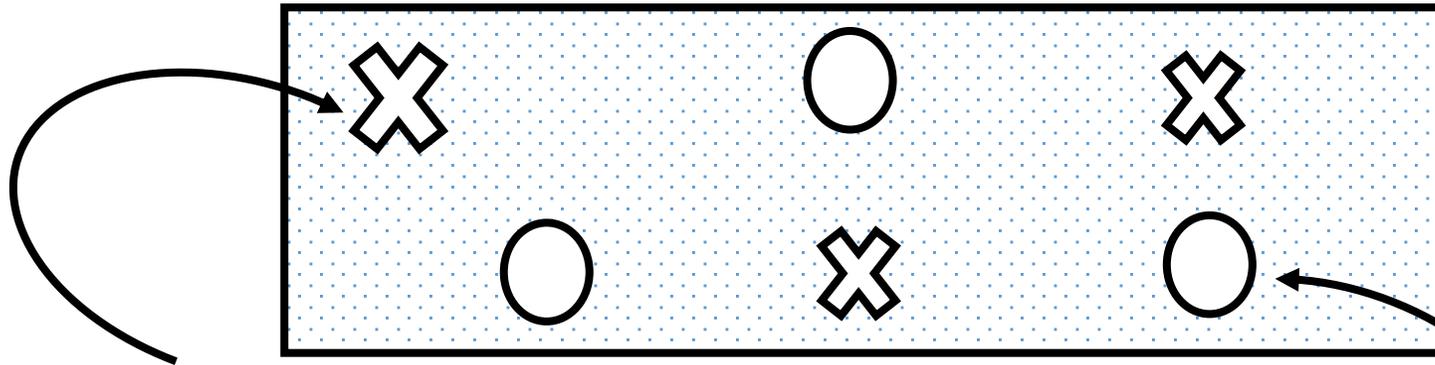
# Flying Tab Quick Release Module Coupling



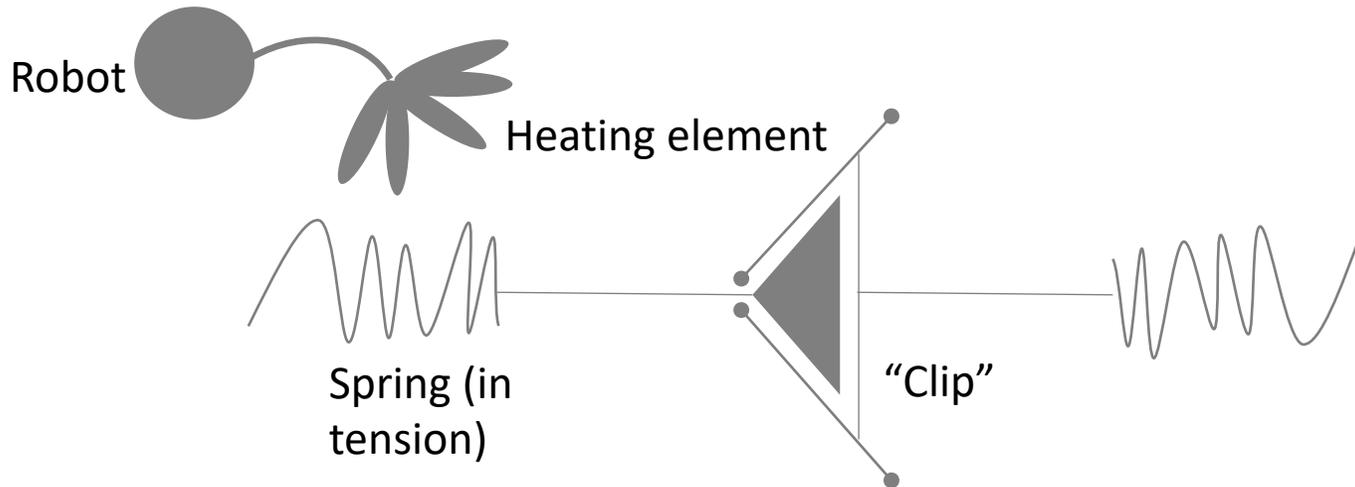
# Binder Clip Inspired Coupling



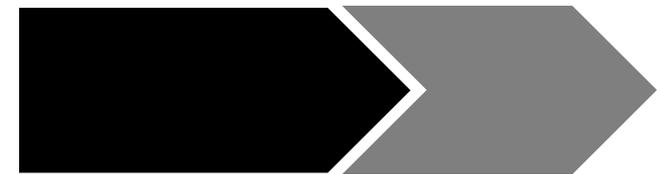
Cross section of hexagon side



“Clip” Connections

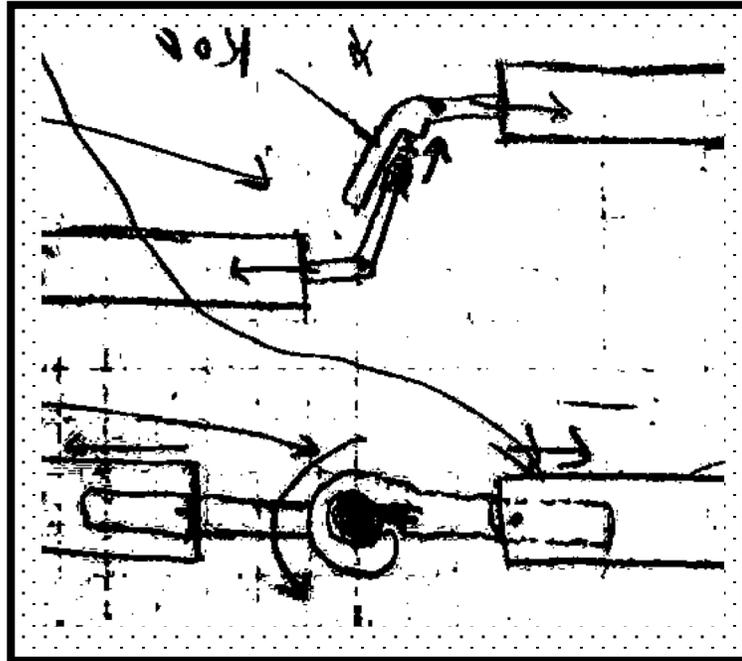
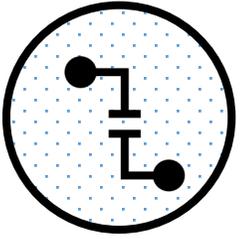


“Wire” Connections



In compression

# Mechanical hand inspired coupling

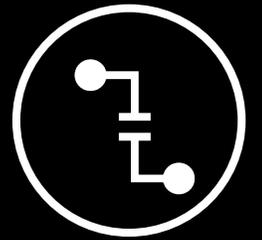


Side view of two sandwich modules connecting



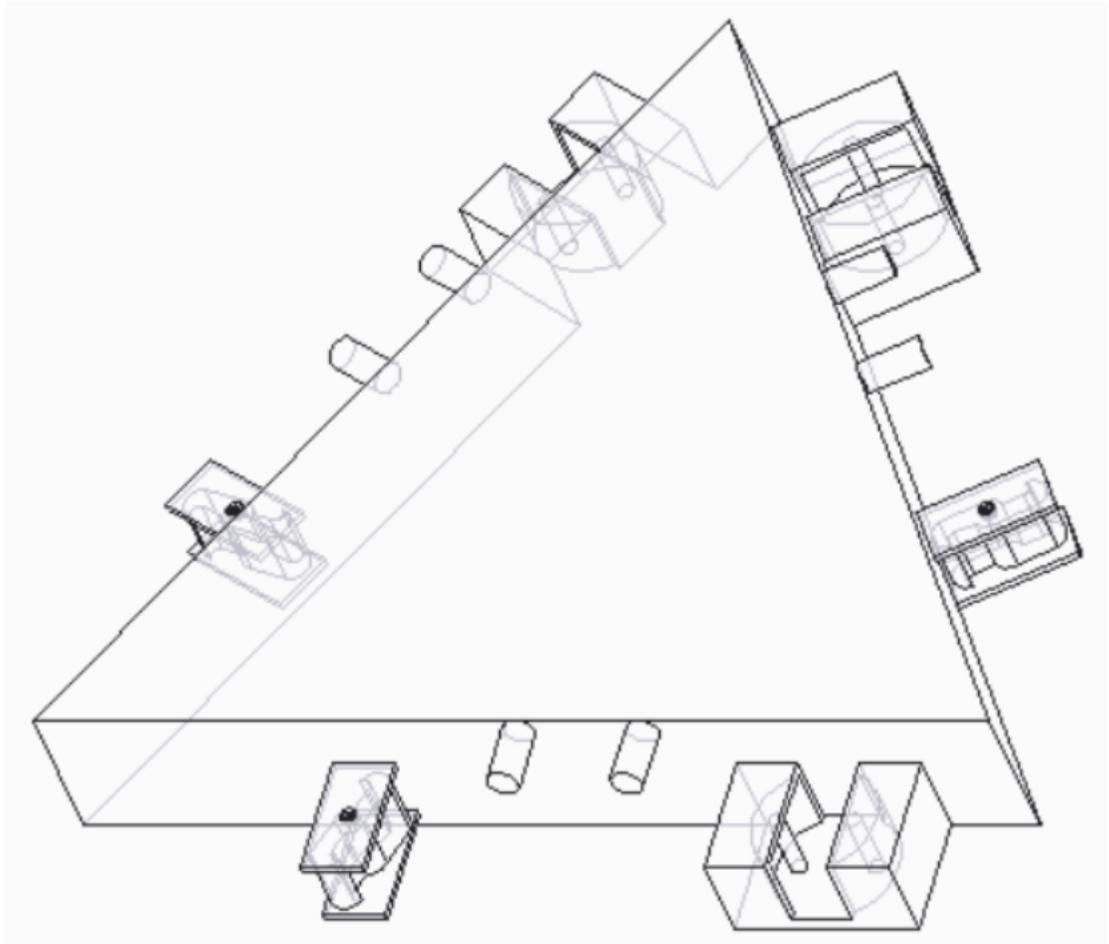
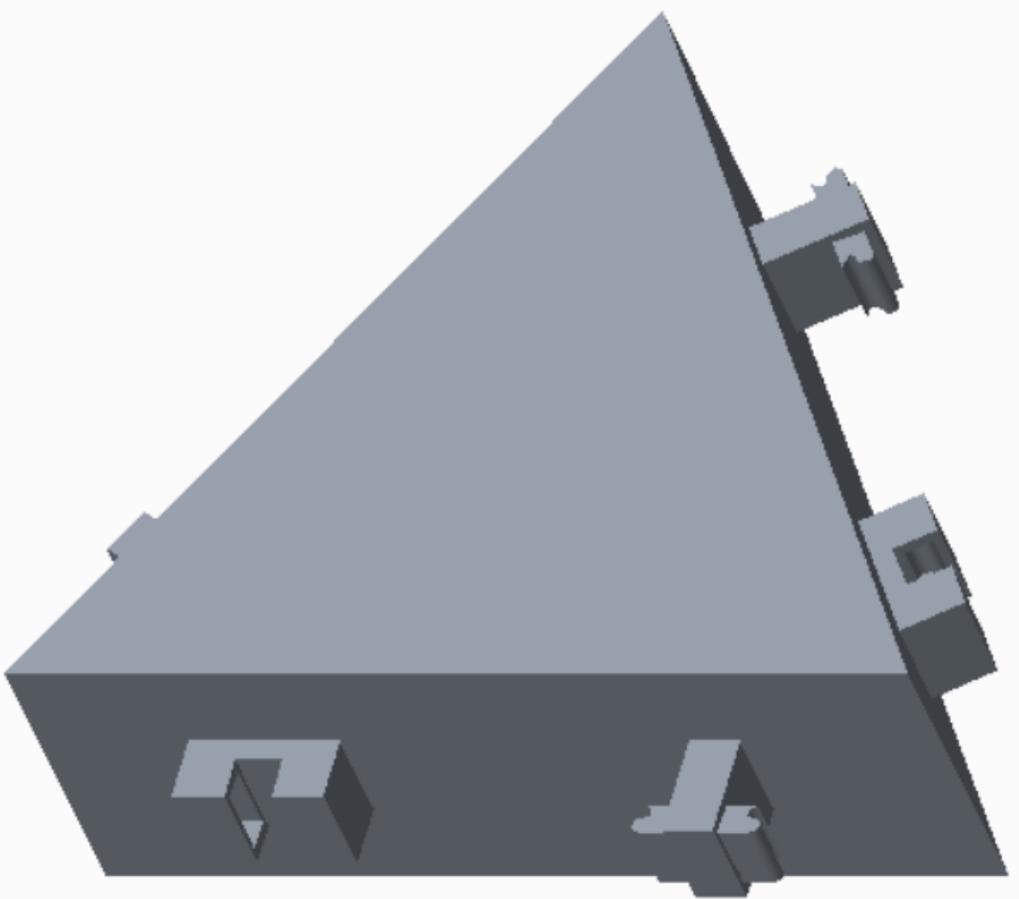
Mechanical analogy

# Connection Analysis Chart



	Registration	Connection speed	Stability in all axes	Electrical Connection	Robot simplicity	Mechanism simplicity	Rubbing metal	Brittle metal	Total Score
<b>Railroad Coupling</b>	3	1	9	1	1	3	1	9	142
<b>Mechanical Hand</b>	3	9	3	1	9	1	9	3	180
<b>Flying Tab</b>	3	3	9	9	3	3	1	3	184
<b>Binder Clip</b>	3	1	9	9	1	9	9	1	184
<b>Weight</b>	9	9	9	3	3	3	1	1	

# Final Module Design

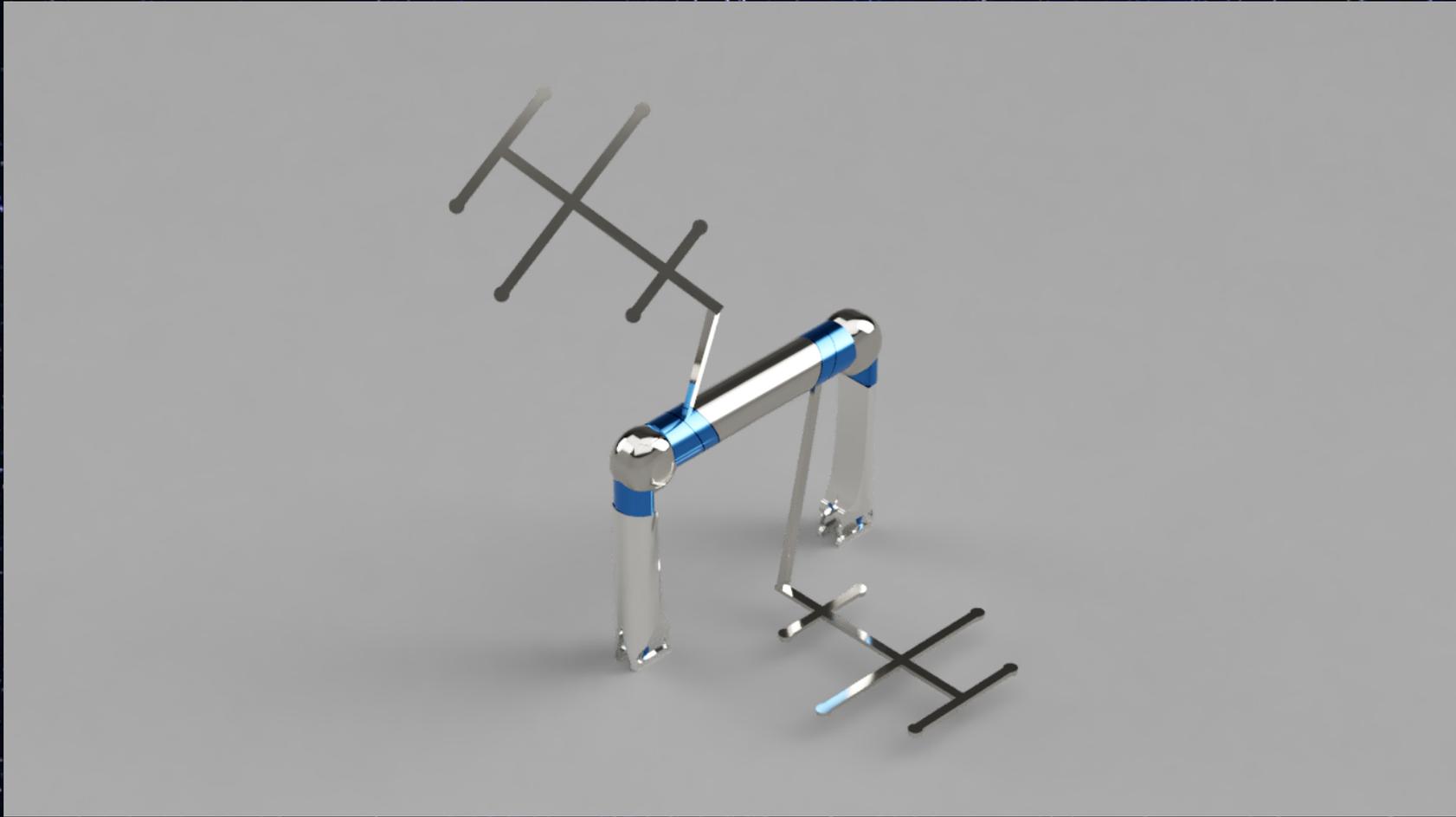


# Error Detection

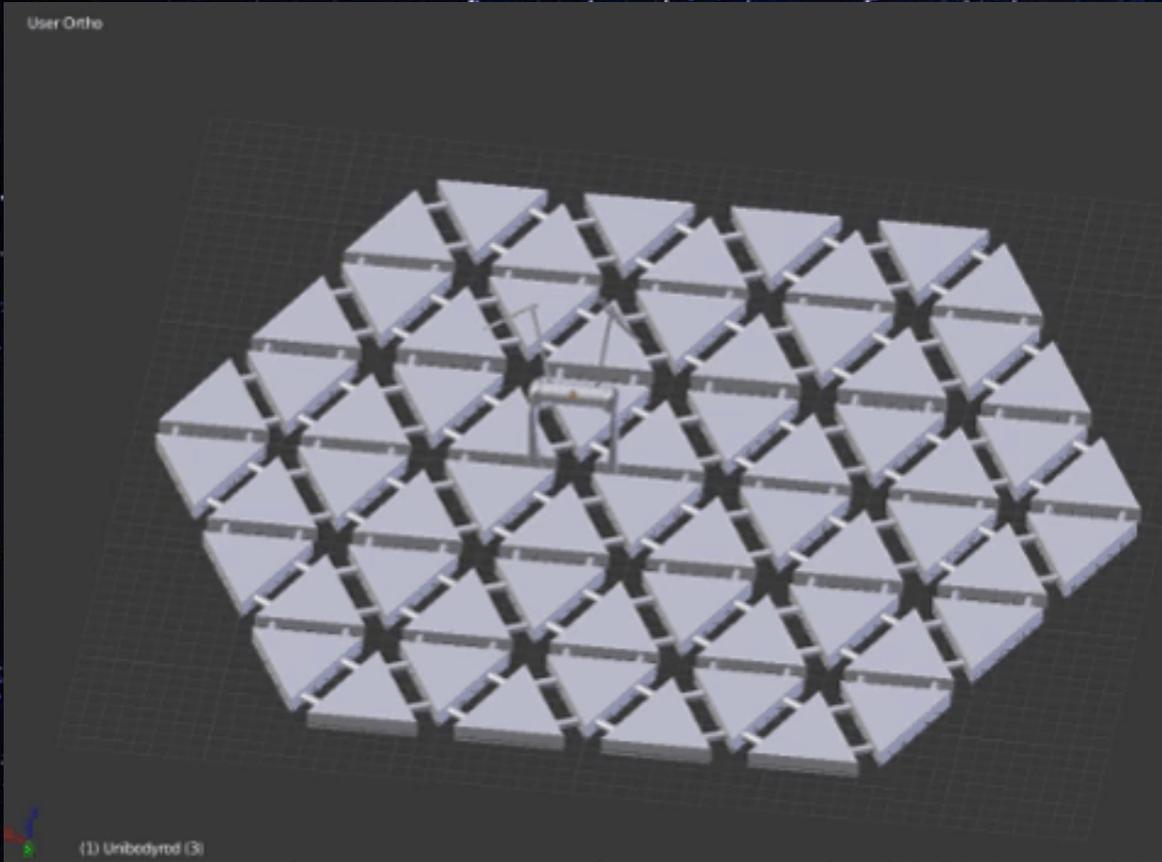


	Reliability	Non-invasiveness	Accuracy	Cost	Speed	Complexity	Total
Coordinate Method	3	9	3	6	3	3	165
Robots check modules	9	1	9	3	1	9	192
Peer to peer check	3	5	3	9	9	3	156
Reverse simulation based on rectenna patterns.	1	9	1	9	3	1	136
Weights	9	9	9	3	3	1	

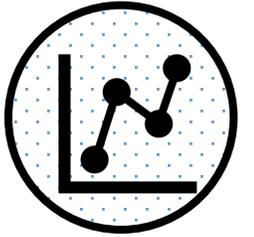
# Repair Robot



# Repair Robot



# Module Availability



```
totalSandwichModules = 2.2e6; % Total number of sandwich modules
failureRateDay = 2200; % Num of sandwich modules failing per day
robotQueue = [];
repairTimeLeft = 0;
maxTravelDistance = 1000; % Max distance a robot has to travel
% Available robots = 200; % Available Robots
```

```
i = 1;
% Updating status of the bots
while i < queueSize
    % Update current distance left to travel
    distLeft = robotQueue(i, 2);
```

```
hour = 60;
day = 24*60;
week = 7 * day;
month = day * 30;
year = day * 365;

time = 0;
failureRateMinute = ...
    failureRateDay / (1440);

robotQueue = [];
totalCurrentFailures = 0;
failureHistory = [];
unaddressedFailures = 0;
robotHistory = [];

% Robot info in robotqueue:
% travelDist, distLeft, repTimeLeft

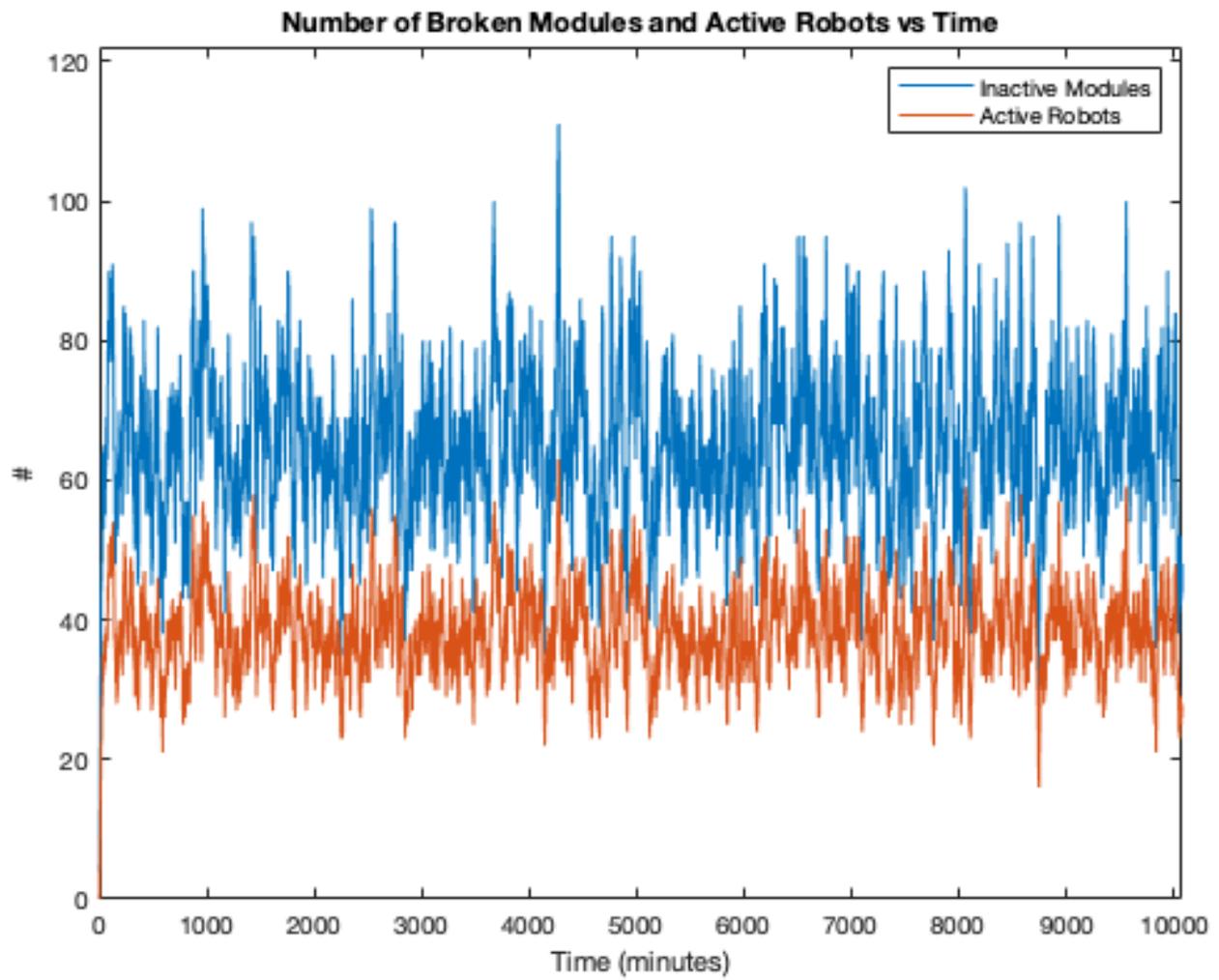
f = waitbar(0, "Simulating...");

timeSpan = week;

robotSpeed = robotSpeed * 60;

while(time < timeSpan) % Every 1
    waitbar(time/timeSpan);

    queueSize = size(robotQueue);
    queueSize = queueSize(1);
```



```
end;

% s repaired or not

if
    0 && repTimeLeft >= 0)
    1;
    ft;

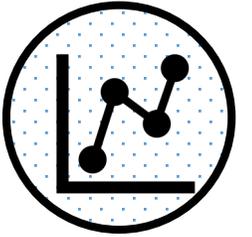
% s then turn around
:= 0 && repTimeLeft <= 0)

currentFailures - 1;

% e it as an active bot
:= 1)
```

```
queueSize = queueSize - 1;
totalCurrentFailures = totalCurrentFailures - 1;
end
```

# Module Availability



```
totalSandwichModules = 2.2e6; % Total number of sandwich modules
failureRateDay = 2200; % Num of sandwich modules failing per day
robotQueue = [];
repairTimeLeft = 0;
maxTicks = 5e5;
% Available robots = 200; % Available Robots
```

```
i = 1;
% Updating status of the bots
while i < queueSize
    % Update current distance left to travel
    distLeft = robotQueue(i, 2);
```

```
hour = 60;
day = 24*60;
week = 7 * day;
month = day * 30;
year = day * 365;
```

```
time = 0;
failureRateMinute = ...
    failureRateDay / (1440);
```

```
robotQueue = [];
totalCurrentFailures = 0;
failureHistory = [];
unaddressedFailures = 0;
robotHistory = [];
```

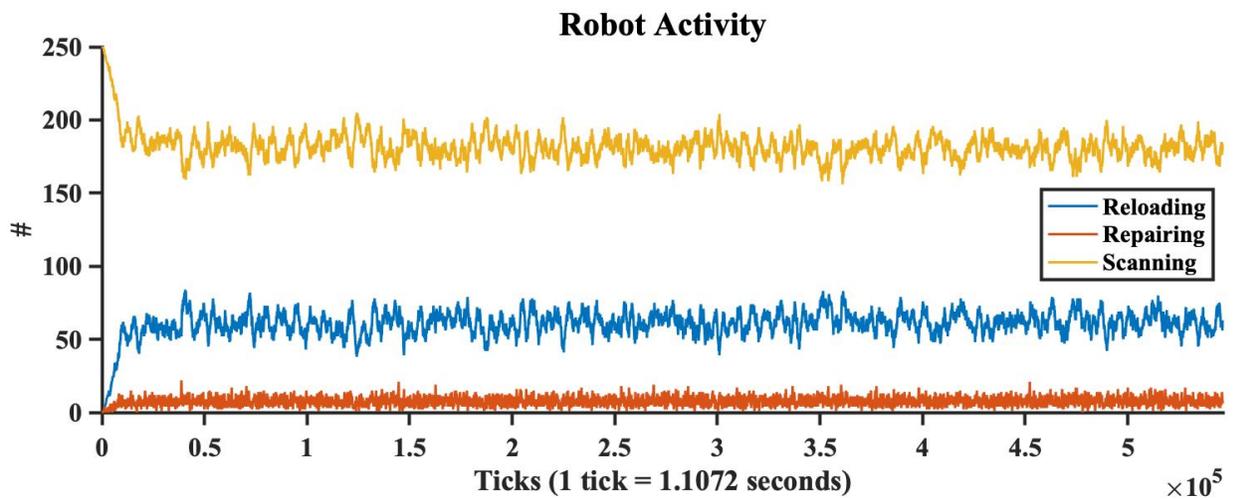
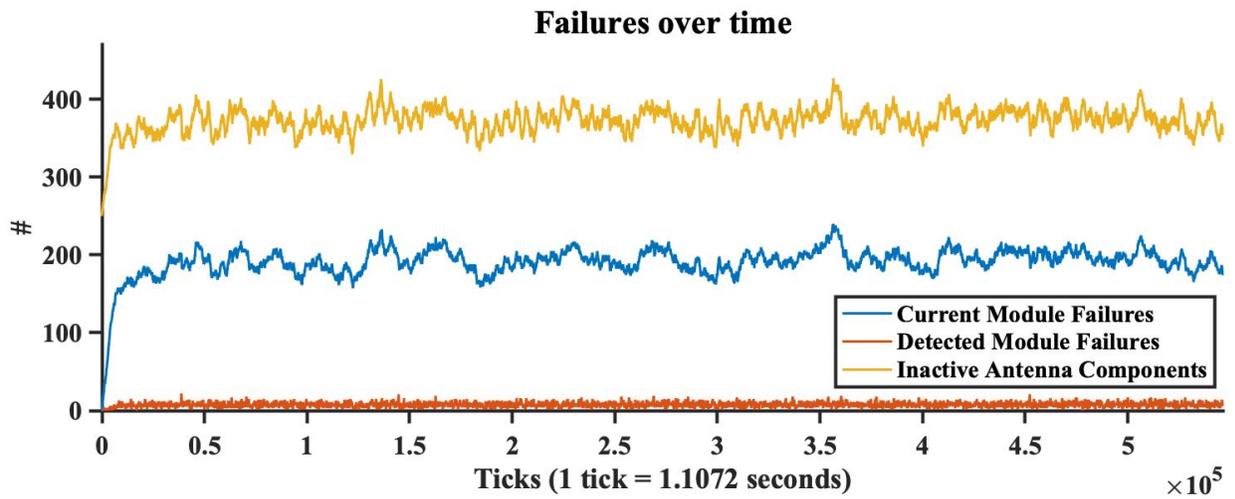
```
% Robot info in robotqueue:
% traveldist, distleft, repTimeLeft
```

```
f = waitbar(0, "Simulating...");
timeSpan = week;
robotSpeed = robotSpeed * 60;
```

```
while(time < timeSpan) % Every 1
    waitbar(time/timeSpan);
```

```
queueSize = size(robotQueue);
queueSize = queueSize(1);
```

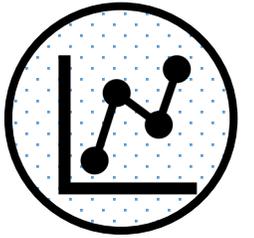
```
end;
% s repaired or not
ir
0 && repTimeLeft >= 0)
1;
ft;
% s then turn around
:= 0 && repTimeLeft <= 0)
irrentFailures - 1;
% e it as an active bot
:= 1)
```



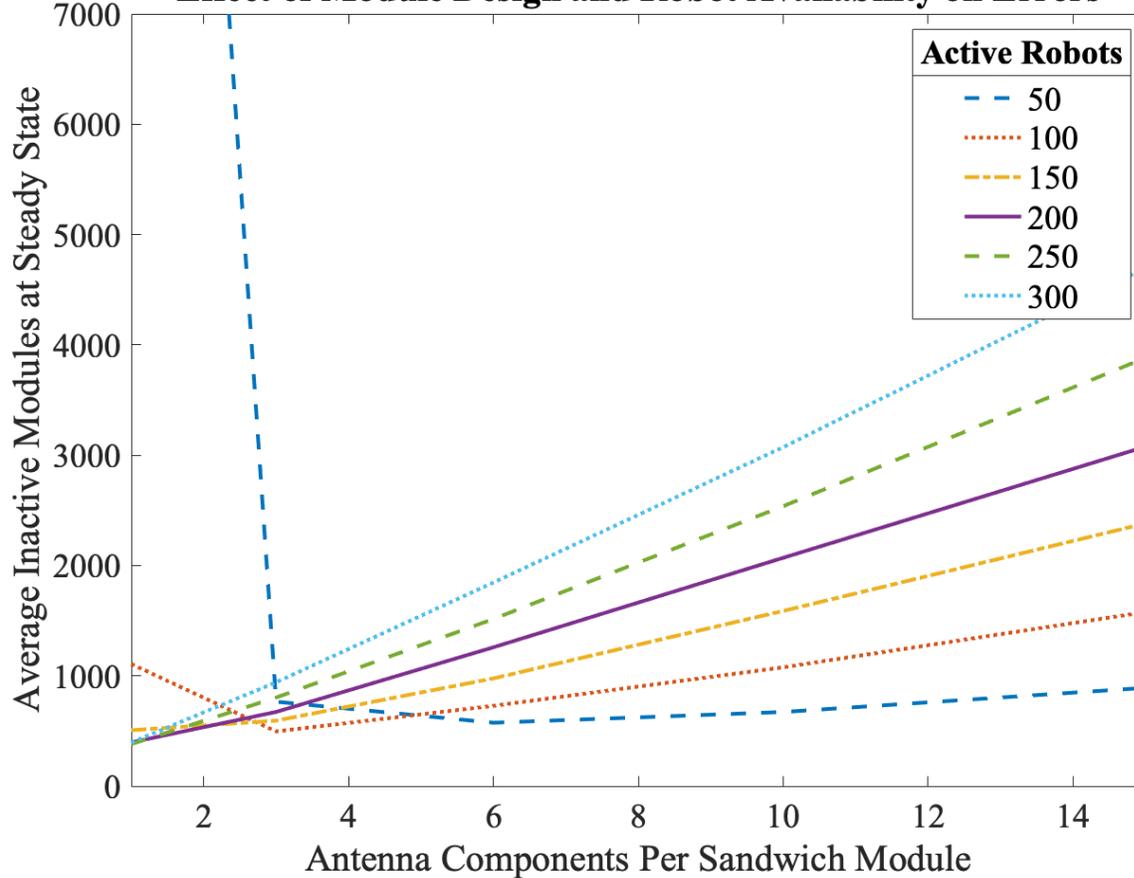
```
queueSize = queueSize - 1;
totalCurrentFailures = totalCurrentFailures - 1;
```

end

# Module Design and Robot availability



Effect of Module Design and Robot Availability on Errors



```
totalSandwichModules = 2.2e6; % Total number of sandwich modules
failureRateDay = 2200; % Num of sandwich modules failing per day
robotQueue = [];
repairTimeLeft = 0;
maxTimeLeft = 30;
% Available robots
availableRobots = 200; % Available robots
% Robots are a limited amount of robots available
```

```
i = 1;
distLeft = robotQueue(i, 2);
robotSpeed;
t;
module is repaired or not
);
1);
, 3);
, repair
ed == 0 && repTimeLeft >= 0)
eft - 1;
TimeLeft;
repairs then turn around
ired == 0 && repTimeLeft <= 0)
eft;
red;
totalCurrentFailures - 1;
remove it as an active bot
```

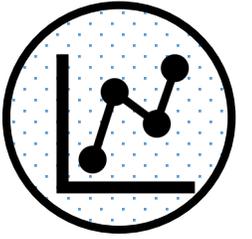
```
hour = 60;
day = 24*60;
week = 7 * day;
month = day * 30;
year = day * 365;
time = 0;
failureRateMinute = ...
failureRateDay / (1440);
robotQueue = [];
totalCurrentFailures = 0;
failureHistory = [];
unaddressedFailures = 0;
robotHistory = [];
% Robot info in robotqueue:
% traveldist, distleft, repTimeLeft
f = waitbar(0, "Simulating...");
timeSpan = week;
robotSpeed = robotSpeed * 60;
```

```
elseif(distLeft <= 0 && repaired == 1)
robotQueue(i, :) = [];
queueSize = queueSize - 1;
totalCurrentFailures = totalCurrentFailures - 1;
end
```

```
while(time < timeSpan) % Every minute for a given number of minutes
waitbar(time/timeSpan);
queueSize = size(robotQueue);
queueSize = queueSize(1);
```

```
end
```

# Failure Rate and Module Availability



```
totalSandwichModules = 2.2e6; % Total number of sandwich modules
failureRateDay = 2200; % Num of sandwich modules failing per day
robotQueue = []; % Queue of robots
repairTimeLeft = 0; % Time left to repair a module
maxT = 1000; % Max time to wait for a robot
% Available robots
availableRobots = 200; % Available robots
```

```
i = 1;
% Distance left to travel
distLeft = robotQueue(i, 2);
if distLeft > 0
    robotSpeed;
end
% Module is repaired or not
repaired = 1;
% Repair time left
repTimeLeft = 3;
% Repairs then turn around
repaired == 0 && repTimeLeft <= 0)
    repTimeLeft;
end
totalCurrentFailures - 1;
% If the robot has returned, remove it as an active bot
elseif(distLeft <= 0 && repaired == 1)
    robotQueue(i, :) = [];
    queueSize = queueSize - 1;
    totalCurrentFailures = totalCurrentFailures - 1;
end
```

```
hour = 60;
day = 24*60;
week = 7 * day;
month = day * 30;
year = day * 365;

time = 0; %
failureRateMinute = ... %
    failureRateDay / (1440); %

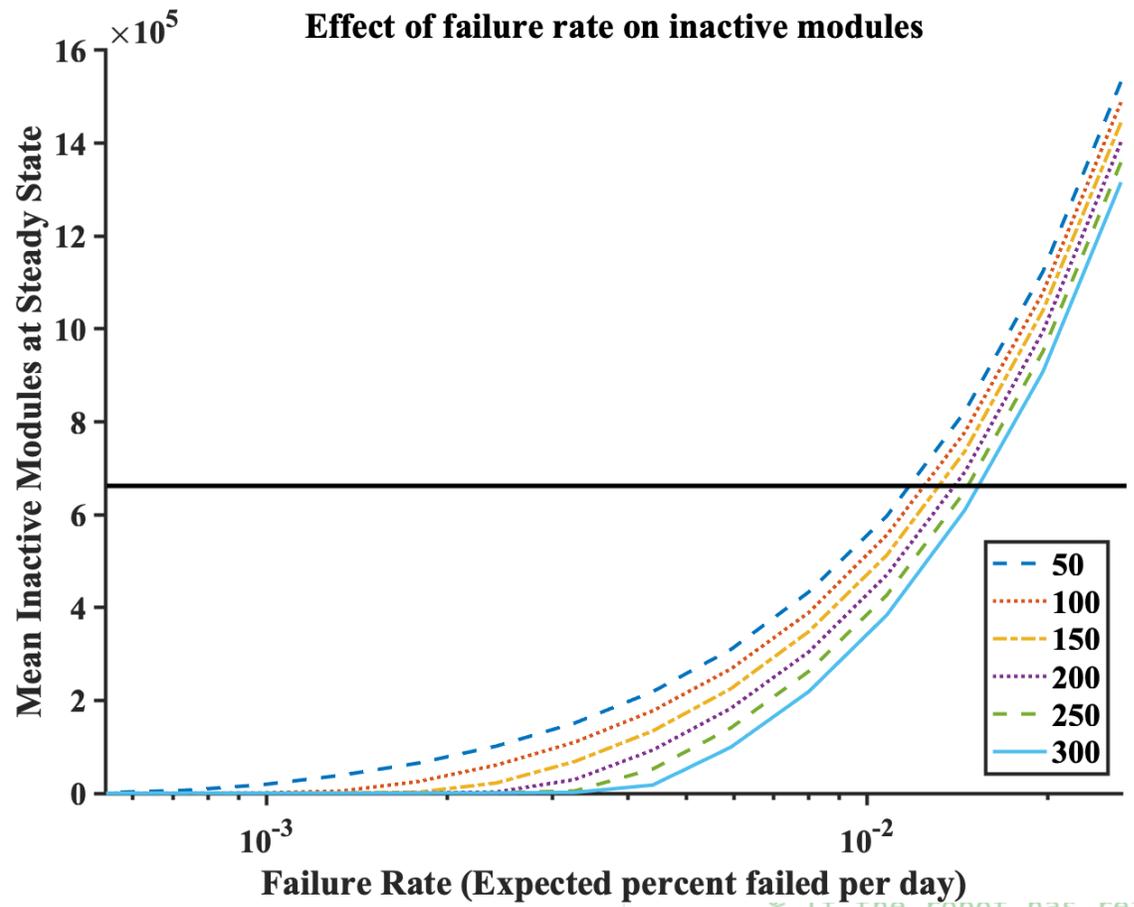
robotQueue = []; %
totalCurrentFailures = 0; %
failureHistory = []; %
unaddressedFailures = 0; %
robotHistory = [];

% Robot info in robotqueue:
% traveldist, distleft, repTimeLeft

f = waitbar(0, "Simulating..."); %
timeSpan = week;

robotSpeed = robotSpeed * 60;
```

There is a limited amount of robots available



```
robotSpeed;

t;

% Module is repaired or not
repaired = 1;
% Repair time left
repTimeLeft = 3;

% Repairs then turn around
repaired == 0 && repTimeLeft >= 0)
    repTimeLeft - 1;
end
repTimeLeft;

% Repairs then turn around
repaired == 0 && repTimeLeft <= 0)
    repTimeLeft;
end

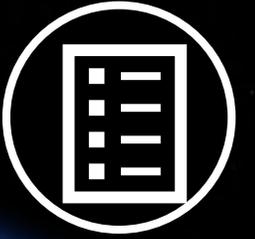
totalCurrentFailures - 1;
```

```
while(time < timeSpan) % Every minute for a given number of minutes
    waitbar(time/timeSpan);
```

```
queueSize = size(robotQueue);
queueSize = queueSize(1);
```

```
% If the robot has returned, remove it as an active bot
elseif(distLeft <= 0 && repaired == 1)
    robotQueue(i, :) = [];
    queueSize = queueSize - 1;
    totalCurrentFailures = totalCurrentFailures - 1;
end
```

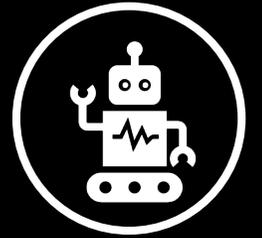
# FMEA: Failure Modes and Effect Analysis



- FMEA for identifying failures in a design
  - Systematic
  - Formal
  - Step-by-step.
- Murphy's Law

Process Step/Input	Potential Failure Mode	Potential Failure Effects	Potential Causes	Action Recommended	SEVERITY (1 - 10)	OCCURRENCE (1 - 10)	DETECTION (1 - 10)	RPN
Pilot beam	Loss of Signal	Beam direction off	Loss of power, sabotage, broken parts, interference	Shut off beam	10	4	1	40
Phase	Phase decoherence	High sidelobe levels (SLL)	Loss of flatness	Shut off beam /or spin the spacetenna	7	5	1	35
Acts of Nature	Solar Flare	Wipe out electronics	coronal mass ejection	Shut off beam, use rad-hard electronics	9	3	1	27
Module	Module comes loosed	Debris field	Micrometeorite	Debris avoidance manoeuvre	3	3	2	18
			Failed coupling	Debris avoidance manoeuvre	3	3	2	18
Acts of War	Large-scale damage	Loss of beam coherence	Missile	Shut off beam	9	2	1	18
Solar Panel	Connection is loose	Decrease energy captured by the panel	Collision of space debris	Debris avoidance manoeuvre	2	4	2	16
DC to RF converter	device might burned out	Decrease in efficiency	Manufacturing defect	Replace module	2	4	2	16
Phase Electronics	Phase shifter broken	Beam decoherence	Manufacturing defect	Replace module, insist on improved quality	2	4	2	16
	Temperature is too high	Decrease in efficiency	Concentration level is too high	addition of radiator area to the PV panel	2	3	2	12
Antenna	Multipactor which might damage antenna	Decrease in efficiency	exponential electron multiplication	Replace module, improve design, operate at lower power	2	2	2	8

# Power Control Methods



## Centralized

Less equipment on each individual sandwich model, leading to fewer components.

Higher control over control software, allowing for adjustments and updates.

Increased wiring connecting each sandwich module, allowing for connection-based failures and increased connection complexity.

Increased potential for delayed controls with large array structure.

Increased communication between modules, allowing for a connection-based error detection system.

## Distributed

More equipment on each individual sandwich module, leading to higher component count.

Phase control is more sophisticated and individualized to each module.

Fewer wired connections between neighboring sandwich modules, reducing connection-based failures.

Completely localized control, reducing errors due to communication delay.

Higher difficulty communicating with neighboring modules, requiring more complex RF communication.

# Results

## *Areas of Focus:*

1. Control (Centralized or Decentralized)
2. Error Detection Method
3. Error Repair Method
4. Minimization of Askew Angles Between Adjacent Sandwich Modules

## *Goal:*

- Side Lobe Levels (SLL) less than **-82 dB**
- Avoid “desense” of nearby comms
- Lean, automated operation

